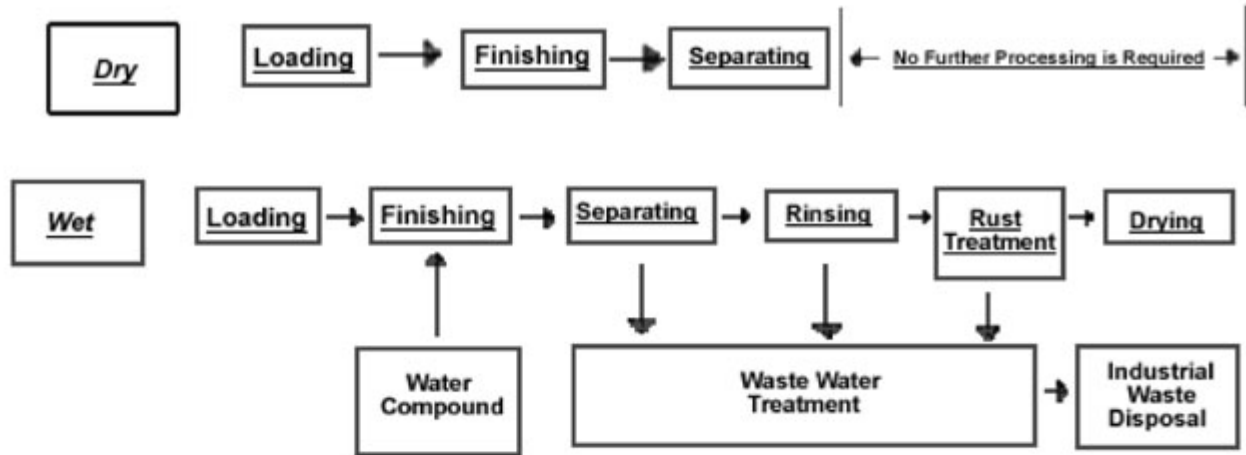


Comparison of Dry and Wet Finishing Processes



Finishing Applications by Industry

Application	Industry					
	Automotive (Cars, Motor Cycles)	Electrical & Electronics Equipment	Mechanical Parts	Aerospace, Bicycles	Building Supplies	Miscellaneous Goods
Deburring of Machined Parts	Coil springs, gears, pistons, shafts, pins	Cathode tube parts, transformer parts, compressor parts	Bearing parts, textile machinery parts, washers	Missile control parts, bicycle parts	Piping fixtures	Camera frames
Deburring of Stamped Parts	Seat Belt fasteners, clutches, starters, shafts, pins	Motor parts, contact points, floppy disc parts, compressor parts	Bearing parts, flow gauge parts, valves	Springs	Furniture hinges, lock seats	Camera shutters, eye glass frames
Deburring of Sintered Parts	Gears, transmission parts	Magnets, Ferrite parts	"Throw-away" carbide tips			
Deburring of Die-cast Parts	Switch parts, plates	Motor parts			Gas features	
Descaling of heat-treated parts	Starter parts, gears, spools, washers, plates	Motor parts	Bearing parts, drills, wing nuts, spools	Chain parts, special bolts		Clipper blades, tweezers, spanners
Radiusing	Valve parts, tappet shims	Ferrite parts, compressor parts	Bearing parts, compressor parts, valves			
Surface Improvement	Brake shoes, compressor vanes	Limit switch parts, bearing parts			Gas burner fixtures	Spanners
Polishing		Relay points			Marble, gravel	Copper alloy buttons